



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5957

Job Sheet 167649



Part No: D5957

Job Qty: 2 ea

Part Name: Saddle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/3/17

Job Tracking No:

Created By: Victoria Michaud-Febrille

Due Date: 11/5/17

Description:

Type: SOLD

Ship Via:

DWG Rev. B ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/3/17	0.00	0.00	Start Up Machining		SBL 17/11/12
100	CNC Vertical Machining	2 pcs		11/4/17	3.66	5.41	HAAS 1		SBL 17/11/12
110	QC	2 pcs		11/4/17	0.00	0.00	QC1		SBL 17/11/12
120	QC	2 pcs		11/4/17	0.00	0.00	QC8		B.P. 17-11-14
130	HandFinish	2 pcs		11/4/17	0.00	0.12	HandFinish1		247-11-15 7:46
140	Powdercoat	2 pcs		11/5/17	0.00	0.10	Powdercoat		B.P. 17-11-15
150	QC	2 pcs		11/5/17	0.00	0.00	QC3		8 38
160	Packaging	2 pcs		11/5/17	0.00	0.00	Packaging3	5:39	8 38
170	QC21-SA	2 Ea		11/5/17	0.00	0.00	QC21		17/11/16

Part Op 100 - 1-Machine as per folio D5957, Ensure Batch Number is entered

Descriptions: 110 - Inspect on CMM as per folio CMM016

140 - START TIME: 10:12 O.V.T. 520° FINISH: 10:45.
M 138014.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D6101-007	2	30	0	0

Part Specifications

Specifications could not be found.

Plex 11/3/17 3:53 PM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S009018



Saddle

PART NO: D5957
Revision:
Operation:
Change No:

Start up Operation

Mfg Date: 11/12/17
Job No: 167649

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART AEROSPACE LTD		Work Order: 167644
Description: Inner Aft Saddle		Part Number: D5957
Inspection Dwg: D5957	Rev: B	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	1	2	3	4		
A	0.438	0.443		.438	.438				
B	1.745	1.755		1.750	1.750				
C	5.245	5.255		5.250	5.250				
D	6.995	7.005		7.000	7.000				
E	5.240	5.260		5.250	5.250				
F	4.745	4.755		4.750	4.750				
G	0.315	0.322		.316	.316				
H	1.522	1.532		1.527	1.527				
I	3.048	3.058		3.053	3.053				
J	4.575	4.585		4.580	4.580				
K	0.315	0.322		.316	.316				
L	0.495	0.505		.500	.500				
M	0.490	0.510		.502	.502				
N	1.865	1.885		1.880	1.878				
O	7.990	8.010		8.000	8.000				
P	2.240	2.260		2.255	2.255				
Q	0.308	0.313		.310	.310				
R	0.760	0.765		.760	.760				
S	0.490	0.510		.496	.498				
T	1.625	1.645		1.637	1.638				
U	2.000	2.020		2.000	2.000				
V	0.023	0.043		0.033	.033				
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
Accept/Reject									

Measured by: SB2	Audited by: HA
Date: 17/11/12	Date: 17-11-14

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686 & DT8696 A/B	KJ/RF	
C	06.11.20	Added dimension V	KJ/JLM	
D	06.12.06	Dimensions L,N,P revised	KJ/EC	
E	07.06.15	Dimension G revised	KJ/JLM	
F	08.04.21	Dimension E revised	KJ/DD	
G	08.09.05	Dimension K revised	KJ/DD	
H	09.07.29	Dimension Q revised	KJ	